

# Pipe identification

Tenaris designs and manufactures a comprehensive range of high quality products suitable for use in even the most demanding oil and gas drilling and well completion activities. At our fully-integrated manufacturing facilities, we produce seamless steel pipe from 1 1/3" to

28" (outside diameters). We also produce most steel grades, including 13 chrome and other high alloy grades.

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NOTE: STEEL GRADE INFORMATION IS AVAILABLE AT  
[WWW.TENARIS.COM](http://WWW.TENARIS.COM)

## Color codes for API grades

STEEL GRADES	COUPLING (**)			PIPE BODY			COLOR CODE
	Body	Bands		Bands			
		1 st.	2 nd.	1 st.	2 nd.	3 rd.	
H40 (*)	Black	—	—	Black	—	—	
J55 tubing	Bright green	—	—	Bright green	—	—	
J55 casing	Bright green	White	—	Bright green	—	—	
K55	Bright green	—	—	Bright green	Bright green	—	
M65	Red	Brown	—	Bright green	Blue	—	
N80 1	Red	—	—	Red	—	—	
N80 Q	Red	Green	—	Red	Bright green	—	
L80 1	Red	Brown	—	Red	Brown	—	
L80 13Cr	Red	Yellow	—	Red	Brown	Yellow	
C90 1	Purple	—	—	Purple	—	—	

(\*) Optional: bare

(\*\*) Special-clearance coupling also has a black band.

## Color codes for API grades

STEEL GRADES	COUPLING(**)			PIPE BODY			COLOR CODE
	Body	Bands		Bands			
		1 st.	2 nd.	1 st.	2 nd.	3 rd.	
C90 2	Purple	Yellow	–	Purple	Yellow	–	
T95 1	Silver	–	–	Silver	–	–	
T95 2	Silver	Yellow	–	Silver	Yellow	–	
C95	Brown	–	–	Brown	–	–	
P110	White	–	–	White	–	–	
Q125 1	Orange	–	–	Orange	–	–	
Q125 2	Orange	Yellow	–	Orange	Yellow	–	
Q125 3	Orange	Green	–	Orange	Green	–	
Q125 4	Orange	Brown	–	Orange	Brown	–	

(\*\*) Special-clearance coupling also has a black band.

# Pipe identification

## Color codes for proprietary grades

IDM code: GD100260/0

STEEL GRADES	COUPLING			PIPE BODY			COLOR CODE
	Body	Bands		Bands			
		1 st.	2 nd.	1 st.	2 nd.	3 rd.	
TN 80S	Pink	Blue	–	Blue	Pink	–	
TN 90S	Pink	Purple	–	Purple	Pink	–	
TN 95S	Pink	Orange	Sky Blue	Orange	Sky Blue	Pink	
TN 80SS	Brown	Blue	–	Blue	Brown	–	
TN 90SS	Brown	Purple	–	Purple	Brown	–	
TN 95SS	Brown	Orange	Sky Blue	Orange	Sky Blue	Brown	
TN 100SS	Brown	Silver	–	Silver	Brown	–	
TN 110SS	Brown	Pink	Yellow	Pink	Yellow	Brown	
TN 125SS	Brown	Blue	Blue	Blue	Blue	Brown	
TN 80HC	White	Blue	–	Blue	White	–	
TN 95HC	White	Orange	Sky Blue	Orange	Sky Blue	White	
TN 110HC	White	Pink	Yellow	Pink	Yellow	White	

## Color codes for proprietary grades

STEEL GRADES	COUPLING			PIPE BODY			COLOR CODE
	Body	Bands		Bands			
		1 st.	2 nd.	1 st.	2 nd.	3 rd.	
TN 125HC	White	Blue	Blue	Blue	Blue	White	
TN 140HC	White	Brown	–	Brown	White	–	
P110-IC P110-ICY	White	–	–	White	–	–	
Q125-IC Q125-ICY	Orange	–	–	Orange	–	–	
TN 80HS	Silver	Blue	–	Blue	Silver	–	
TN 95HS	Silver	Orange	Sky Blue	Orange	Sky Blue	Silver	
TN 100HS	Silver	–	–	Silver	Silver	–	
TN 110HS	Silver	Pink	Yellow	Pink	Yellow	Silver	
TN 135DW	Sky Blue	Blue	Brown	Blue	Brown	Sky Blue	
TN 140DW	Sky Blue	Brown	–	Brown	Sky Blue	–	
TN 150DW	Sky Blue	Red	Red	Red	Red	Sky Blue	
TN 55CS	Green	Pink	–	Pink	Green	–	

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## Color codes for proprietary grades

STEEL GRADES	COUPLING			PIPE BODY			COLOR CODE
	Body	Bands		Bands			
		1 st.	2 nd.	1 st.	2 nd.	3 rd.	
TN 70CS	Green	Sky Blue	–	Sky Blue	Green	–	
TN 75CS	Green	Gray	Gray	Gray	Gray	Green	
TN 80Cr3	Green	Blue	–	Blue	Green	–	
TN 95Cr3	Green	Orange	Sky Blue	Orange	Sky Blue	Green	
TN 110Cr3	Green	Pink	Yellow	Pink	Yellow	Green	
TN 55LT	Violet	Pink	–	Pink	Violet	–	
TN 80LT	Violet	Blue	–	Blue	Violet	–	
TN 95LT	Violet	Orange	Sky Blue	Orange	Sky Blue	Violet	
TN 110LT	Violet	Pink	Yellow	Pink	Yellow	Violet	
TN 125LT	Violet	Blue	Blue	Blue	Blue	Violet	
TN 35HD (*)	–	–	–	Pink	Pink	Yellow	
TN 45HD (*)	–	–	–	Yellow	Blue	Yellow	

(\*) Steel grade for special application.

## Color codes for proprietary grades

STEEL GRADES	COUPLING			PIPE BODY			COLOR CODE
	Body	Bands		Bands			
		1 st.	2 nd.	1 st.	2 nd.	3 rd.	
TN 60HD (*)	–	–	–	Pink	Yellow	–	
TN 70HD (*)	–	–	–	Sky Blue	Yellow	–	
TN 55TH	Red	Pink	–	Pink	Red	–	
TN 80TH	Red	Blue	–	Blue	Red	–	
TN 80Cr13	Gray	Red	–	Gray	–	Red	
TN 85Cr13	Gray	Purple	–	Gray	–	Purple	
TN 95Cr13	Gray	Brown	–	Gray	–	Brown	
TN 95Cr13M	Light Brown	Orange	Sky Blue	Orange	Sky Blue	Light Brown	
TN 110Cr13M	Light Brown	Pink	Yellow	Pink	Yellow	Light Brown	
TN 95Cr13S	Bright Green	Orange	Sky Blue	Orange	Sky Blue	Bright Green	
TN 110Cr13S	Bright Green	Pink	Yellow	Pink	Yellow	Bright Green	

(\*) Steel grade for special application.

# Pipe Marking

## Marking API threaded pipe



### HARD STAMP

- **TSD:** TenarisSiderca
- **5CT:** API specification
- **4/1:** 2004 Q1
- **53.5:** Weight
- **P:** Grade
- **S:** Seamless

### PIPE STENCIL

- Manufacturer
- Manufacturing Specification
- API Monogram
- Date of manufacture
- OD
- Weight
- Grade
- Tube type
- Hydraulic Test Pressure
- Thread Type
- Drift Diameter if Special drift
- Customer Brand
- Heat Number
- Pipe Number
- Length

## Marking premium threaded pipe



### HARD STAMP/STENCIL COUPLING

- **TSD:** TenarisSiderca
- **5CT:** API specification
- **0117:** API Licence Number
- **4/1:** 2004 Q1
- **53.5:** Weight
- **P:** Grade
- **UF:** Unthreaded finish upset/ non upset

### PIPE STENCIL

- Manufacturer
- Manufacturing Specification
- API Monogram
- Date of manufacture
- OD
- Weight
- Grade
- Tube type
- Hydraulic Test Pressure
- Thread Type
- Drift Diameter if Special drift
- Customer Brand / PO number
- Heat Number
- Pipe Number
- Length

NOTE: THE PIPE MARKING SHOWN IS ONLY AN EXAMPLE. SOME DIFFERENCES MAY BE OBSERVED DEPENDING ON WHERE PRODUCTS ARE MANUFACTURED.

### Tenaris mill marking codes

PRODUCTION UNIT	STENCILED WHITE INK	HARD STAMPED
Siderca Argentina	Tenaris SD	TSD
Tamsa Mexico	Tenaris TM	TTM
Dalmine Italy	Tenaris DL	TDL
Algoma Canada	Tenaris AT	TAT
Silcotub Romania	Tenaris SL	TSL
NKK Tubes Japan	Tenaris NKKtubes	TNK
SPIJ Indonesia	Tenaris SPIJ	TIJ



For additional information, please visit  
[www.tenaris.com](http://www.tenaris.com)

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